

## Change

Supported Series: Compressor controller

Website: <http://www.sh-changjia.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Change		
PLC I/F	RS485 2W		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1	1~6	

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	CTL	DDD	0 ~ 5, 128, 150	Write only
DW	SET	DDD	0 ~ 57, 128	
DW	STATUS	DD	1 ~ 20	Read only

### Wiring Diagram:

#### RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

